

ORIGINAL (Red)

R-585-4-4-9 PRELIMINARY ASSESSMENT OF ALLIED CORPORATION - FRONT ROYAL PLANT PREPARED UNDER

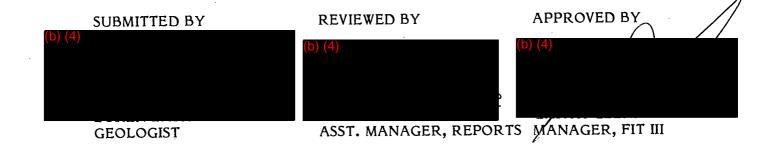
> TDD NO. F3-8312-16 EPA NO. VA-34 CONTRACT NO. 68-01-6699

FOR THE

HAZARDOUS SITE CONTROL DIVISION U.S. ENVIRONMENTAL PROTECTION AGENCY

JUNE 27, 1984

NUS CORPORATION SUPERFUND DIVISION



ORIGINAL

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SECTION 1

TDD No.: F3-8312-16

1.0 INTRODUCTION

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1.1 Authorization

NUS Corporation performed this work under Environmental Protection Agency Contract No. 68-01-6699. This specific report was prepared in accordance with Technical Directive Document No. F3-8312-16 for Allied Corporation's Front Royal Plant located in Front Royal, Virginia.

1.2 Scope of Work

NUS FIT III was tasked to perform a preliminary assessment of Allied Corporation's Front Royal Plant. The inspection was to include examination of the company's past waste disposal areas and a holding pond, which is currently in use.

1.3 Summary

The Allied facility is an active plant engaged in the manufacture of sulfuric acid. There are 2 landfill areas on site where process-related wastes were buried, plus a waste water holding pond. Materials reportedly buried on site, according to company officials, included sulfuric acid catalyst (which contains vanadium pentoxide), steel wool and ceramic chips that had been in contact with acid mist, and insulation material, probably containing asbestos.

SECTION 2

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2.0 THE SITE

2.1 Location

The site is located in the town of Front Royal, Warren County, Virginia. Allied's property is bordered on the west by the South Fork of the Shenandoah River. An unnamed tributary runs along the site's southern boundary and separates Allied's property from the Avtex Company, a rayon manufacturing concern. A residential neighborhood is located northeast of the site.

2.2 Site Layout

The Front Royal site covers a total of 83 acres, approximately 10 of which are fenced and contain the process area and buildings. This area, which is on the eastern edge of the site, is surrounded by a ditch that traps surface runoff and channels it into a containment pond.

There are 3 areas of concern at the site: the containment pond (waste area no. 1), and 2 landfill areas (waste area nos. 2 and 3). All 3 are located near the southern border of the property, close to a small stream.

The containment pond is located immediately adjacent to the stream. It is unlined and varies in depth from 1 to 3 feet, depending on the amount of sediment accumulated on the bottom. It is approximately 80 feet in diameter. A smaller pond, located next to the containment pond, is inactive and swampy. Nearby is a large earthen berm formed from the sediments dredged out of the holding pond. A series of limestone filter beds, where incoming water is monitored, are adjacent to the pond. The pond discharges to the stream via an NPDES outfall.

The 2 landfilled areas are located above the holding pond. Each measures approximately 50 feet by 100 feet and are reportedly 10 feet deep. Waste area no. 2 is divided into 2 parts by a dirt path; one part is situated on top of the concrete foundation of an old farm house. Waste area no. 3 is topographically below area no. 2 and overlooks the stream.

2.3 Ownership History

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Allied Corporation (formerly the Allied Chemical Corporation) purchased the property around 1944 and is the current owner. Prior to this time, the land was part of a small family-run farm.

2.4 Site Use History

The containment pond was installed in 1974 and has been used continuously since that time. It serves as a holding area where the temperature and pH of non-contact cooling water plus surface runoff are adjusted before the water is discharged at the NPDES outfall point.

The 2 landfilled areas were shallow excavations where process-generated wastes were buried. Waste area no. 2 was used from 1946 through approximately 1979. (See Section 4.0 for a discussion of waste types.) The area is now used for storage of miscellaneous materials including construction rubble and old equipment. Waste area no. 3 was used from about 1946 through 1975 or 1976. It is now overgrown with grass and weeds.

2.5 Permit and Regulatory Action History

The Front Royal plant operates under NPDES Permit No. VA0002399. Under the stipulations of this permit, the temperature of the effluent must be less than 90°F, and the pH must be in the 6.0 to 9.0 range before discharge.

Allied submitted an application to EPA for a RCRA permit around 1981; however, after modifying their manufacturing process in such a way that RCRA regulations no longer applied, they withdrew their application.

2.6 Remedial Action To Date

No remedial action has been performed at this site.

SECTION 3

3.0 ENVIRONMENTAL SETTING

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3.1 Surface Waters

Surface runoff from the processing area on site is collected in a ditch and diverted to the containment pond. There, if necessary, the water is neutralized with lime and allowed to cool before it is discharged into the unnamed tributary of the South Fork of the Shenandoah River. The NPDES discharge point on the tributary is roughly 1,500 feet upstream of the river.

Surface runoff from the remainder of the site, including the landfill areas, is only partially trapped by the collection ditch. Waste area no. 3 and the dredgings berm are topographically below the ditch; therefore, runoff from these areas would enter the stream.

Flood potential on site is high, as the western half of the site is within the 100 year flood prone area. However, the processing and waste disposal areas do not fall within the mapped flood prone zone.

The South Fork of the Shenandoah River is used for recreational and industrial purposes. The cooling water used at the Front Royal facility is obtained from the river.

3.2 Geology and Soils

Front Royal falls within the Appalachian Valley and Ridge Physiographic province. The state geologic map shows that the site area is underlain by Ordovician age carbonate rocks, composed primarily of limestone, with interbedded shales and sandstones. An Allied representative indicated that shale bedrock was found on site at a depth of approximately 2 feet during excavation for the containment pond.

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Overlying the bedrock is a layer of alluvial overburden consisting of gravel, sand, (Red) silt, and clay. Soils developed in the alluvium are members of the Chagrin association which consists of deep, well-drained soils formed on floodplains. Onsite observations by FIT III indicated that this soil was a red-brown clay loam. According to the Soil Conservation Service, the other soil type found on site is the B & C Dyke loam, a deep colluvial soil formed from greenstone (altered igneous rock). Depth to bedrock under the Dyke loam is reportedly greater than 5 feet.

3.3 Groundwaters

In this region, fair to good yields are reported for wells drilled in carbonate rocks, and good to excellent yields in areas where the carbonate rocks are overlain by alluvial materials. Groundwater in the vicinity of the site is not currently used.

Depth to groundwater on site is not known, but is suspected to be shallow due to the proximity of the stream. Flow within the shallow water table aguifer is expected to be westward, towards the South Fork of the Shenandoah River.

There is one abandoned well on the Front Royal site, which is located near disposal area no. 2. It is the old home well from the farm house originally located there. According to an earlier EPA/SWCB inspection, the well is silted-in and has reportedly been contaminated with human waste.

Due to the contamination detected in home wells on the western side of the river, Avtex, the neighboring facility, commissioned a detailed groundwater study by Geraghty and Miller, consultants. It was concluded that, locally, groundwater conditions are highly erratic, due to the fractured nature of the shale bedrock in the area.

3.4 Climate and Meteorology

The average annual temperature in the Front Royal area is between 540 and 590F Total precipitation normally averages 44 inches per year, and the average annual evaporation rate is 30 inches per year.

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3.5 Land Use

The site is located in an area that is primarily industrial. The Avtex Company, a large rayon manufacturer, is located across the stream and due south of Allied's Front Royal Plant. The area northeast of the site is residential.

3.6 Population Distribution

The estimated population within a 1/2-mile radius of the site is approximately 265 people. This population includes about half of the homes in the residential area northeast of the site.

3.7 Water Supply

Water for the homes in Front Royal, as well as for the Allied facility, is supplied by the town's public supply. The municipal authority obtains this water from the (b) (9)

There are 2 intake points located in the vicinity of Happy Creek, which is roughly (6) (9)

of the site.

3.8 Critical Environments

There are no known critical habitats of endangered species in the immediate area of the site. The Shenandoah River, from the Warren County/Clarke County line and throughout Clarke County, immediately downstream of the site, has been designated as a Scenic River.

SECTION 4

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4.0 WASTE TYPES AND QUANTITIES

All the waste materials disposed of at Allied's Front Royal facility were generated on site by their production process. According to company representatives interviewed by FIT III, no additional wastes from outside sources were accepted at the site.

Based on the Allied Corporation's notification to EPA (see Appendix C, 1.2), materials used in the production of sulfuric acid at the Front Royal Plant include: sodium chloride, sodium carbonate, limestone, elemental sulfur, vanadium pentoxide, caustic soda, fuel oil and gasoline. In addition, small quantities of the corrosion products of lead, chromium and nickel may be present from the processing equipment. No organic chemicals are used in the manufacturing process. Small amounts of organic chemicals may be used on site for degreasing or as weed killers.

Under current disposal practices, all waste materials are shipped off site, either for disposal in approved landfills or for recycling.

Waste Area No. 1 - Containment Pond

This holding pond is used to adjust the pH and temperature of non-contact cooling water (27 gpm) plus surface runoff (variable quantity) before it is discharged at the NPDES regulated outfall. The surface runoff originating from the process area may contain trace concentrations of past products, supplies and raw materials. Surface runoff originating from the landfill areas could contain the waste materials cited below, and those materials currently stored at the surface (see Section 5.3 -Site Observations). Normal average discharge from the NPDES outfall is 50 gpm or less.

Sediments from the bottom of the containment pond are periodically dredged. These sediments have been piled nearby, forming a large earthen berm.

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A priority pollutant analysis, performed by Allied in 1980, comparing water quality of the pond effluent with the influent cooling water from the river, shows that the discharged water is slightly enriched in chromium, copper, nickel, silver, and zinc (see Appendix C, 1.2). Tests for vanadium, a constituent of the sulfuric acid catalyst, were not performed.

Waste Area No. 2 - Landfill

Materials buried here include:

- Spent vanadium pentoxide (VO₅), the sulfuric acid catalyst, a mixture of diatomaceous earth, resin and binders containing 6 to 7 percent by weight VO₅, plus trace quantities of other metallic ions such as sodium and potassium. Total quantity of catalyst is approximately 126,800 pounds (of which approximately 2,500 pounds is V).
- Steel wool, used in acid mist elimination in the air drying tower. This material may contain trace levels of sulfuric acid. The material was buried loose; the total quantity is unknown.

A composite soil sample from waste area no. 2, taken in 1982 by EPA in conjunction with Virginia's Water Control Board, showed the presence of sulfur (10,000 mg/kg), chromium, nickel, and lead, plus low levels of PNAs (see Appendix C, 1.1).

Waste Area No. 3 - Landfill

Materials buried here include:

- Insulation materials, probably containing asbestos. This material was not packed into drums, but was buried loose. A total of approximately 20 tons of insulation was disposed of, of which 5 to 10 percent (or 1 to 2 tons) may have been asbestos.

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- Ceramic packing material: fired clay which was in contact with sulfuricaed acid in the air drying and absorbtion towers. This material was generally washed and neutralized before handling. The total waste quantity is unknown.

- Small quantities of the VO₅ sulfuric acid catalyst, as in area no. 2, may also have been buried here.

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SECTION 5

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5.0 FIELD TRIP REPORT

5.1 Summary

On Tuesday, February 24, 1984, NUS FIT III members Loren Lasky and James Strickland conducted a preliminary assessment at Allied's Front Royal Plant. The team interviewed the plant manager and then toured the waste disposal areas. The temperature on the day of the site visit was approximately 45°F and sunny.

5.2 Persons Contacted

5.2.1 Prior to Field Trip

Robert Ford Plant Manager Allied Corporation P.O. Box 883 Front Royal, VA 22630 703-635-3121

Robert Wichser
Bureau of Solid Waste Management
State Department of Health
109 Governor Street
Richmond, VA 23219
804-225-2835

Walter Duncan Town Manager P.O. Box 1560 Front Royal, VA 22630 703-635-3111

5.2.2 At The Site

Robert Ford Plant Manager Allied Corporation P.O. Box 883 Front Royal, VA 22630 703-635-3121 Anthony Pane U.S. Soil Conservation Service 101 South Court Street Luray, VA 22835 703-743-5581

Joseph Fromal Mack Sterrett State Water Control Board 2111 N. Hamilton Street Richmond, VA 23230 703-828-2595



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5.3 Site Observations

- o Waste disposal area #2 was covered with a mixture of fill and railroad ballast (gravel and crushed rock).
- o Materials scattered around the surface of area no. 2 included steel wool, concrete rubble, white powder (soda ash), yellow powder (elemental sulfur) and fiber glass insulation.
- o Several barrels observed at area no. 2 were identified as old, empty barrels retained for waste containment in the event of a leak.
- o In the section of waste area no. 2, which was situated on top of the farmhouse foundation, part of a cement wall was still in place. Also in this part of area no. 2 were piles of white and black sand used for sandblasting, and a large, brick-lined lead tank which had been saved for possible later use.
- o Waste area no. 3 was completely over grown with grass and weeds. Scattered about the surface were many small, cylinder-shaped pieces of ceramic.
- o Material in the berm formed from pond dredgings included reddish brown dirt, cement blocks, wood and debris.
- o The containment pond area was fenced in. Water in the pond was turbid and brown.
- o Piles of white powder, the lime used to neutralize low pH water, were stored around the edge of the pond. Some lime also formed a barrier between the pond and the now inactive and stagnant smaller pond behind it.
- o Water in the unnamed tributary was clear and flow was low. The stream is about 1 foot wide and less than 1 foot deep in the area where the NPDES discharge point is located.

o No HNU or radiation readings above background were detected anywhere on the site.

 Large mountains of white fibrous material were located on the Avtex property, just south of Allied's property and roughly 150 feet from the stream.
 A chemical smell was noted whenever the wind blew in from this area.

5.5 Photographic Log

ORIGINAL (Red)

5-4

5.6 EPA Assessment Form

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5-5



Photo 1 - Disposal area no. 2.



Photo 2 - Disposal area no. 2, lead tank (Allied plant in background). (Red)

Alled Front Royal F3-8312-16 VA-34

#1 Puposal over #2

2/24/84

Loren Lasing NUS FIT IT

(befl)

- Photo I - Disposal area no. 2.

Allied Front Rogal F3-8312-24 VA-34

> Ha Dupand aren# 2 Leaf Tank ((Blied Plant in backyround)

2124/84

Loven Lasky Novem Lasky Novem Lasky



Photo 3 - Disposal area no. 3 over grown.



Photo 4 - View from disposal area no. 2,
down towards containment pond (ditch in foreground, Avtex plant in background).

Alled Front Rogal F3-8312-16 VA-34

> #3 Proposit aren#3 Nergnun

2/24/84 1445



Allied Front Royal F3-8312-16 VA-34

#4 View from depositaren#2
down towards containment pond
(dutch in foreground,
Autex in background)

2/24/85





Photo 5 - Waste area no. 1 containmental pond. (Red)



Photo 6 - Inactive pond in foreground, waste area no. 2 in background, behind wall (Red) —

Allied Front Royal F3-8312-16 VA-34

#5 Waste aren#1 containment pond

2/24/84



NUS FIT III

Allied Front Royal F3-8312-16 VA-34

#6 Waste disposal area #2 in background behind wall. Inactive pond in foreground.

2/24/84 1455



NUS FIT IIL

POTENTIAL HAZARDOUS WASTE SITE IDENTIFICATION AND PRELIMINARY ASSESSMENT

EGION	SITE	NUMBER	(to be as-
	Bigne	d by Ha)	1.

NOTE: This form is completed for each potential hazardous waste site to help set priorities for site inspection. The information submitted on this form is based on available records and may be updated on subsequent forms as a result of additional inquiries and on-site inspections.

GENERAL INSTRUCTIONS: Complete Sections I and III through X as completely as possible before Section II (Preliminary Assessment), File this form in the Regional Hazardous Waste Log File and submit a copy to: U.S. Environmental Protection Agency; Site Tracking System; Hazardous Waste Enforcement Task Force (EN-3.35): 401 M St., SW: Washington, DC 20450

•	I. SITE IDE	NTIFICATION			05
A. SITE NAME		B. STREET (or other identifier)		ORIGINAL	
Allied Corp. Front Royal V	Vorks		Lane (P.O. Bo	x 883)	(Red)
C. CITY		D. STATE	E. ZIP CODE		ITY NAME
Front Royal		VA	22630	Warr	en
G. OWNER/OPERATOR (If known) 1. NAME				· · · · · · · · · · · · · · · · · · ·	
	•				PHONE NUMBER
Allied Corp.				703-	635-3121
H. TYPE OF OWNERSHIP 1. FEDERAL 2. STATE [3. COUNTY 4. MUNI	CIPAL X 5.	PRIVATE 6	INKNOWN	
Sulfuric acid manufacturin	g facility.				
J. HOW IDENTIFIED (i.e., citizen's comp.	laints, OSHA citations, etc.)		****		K. DATE IDENTIFIED
Echkardt Notification					(mo., day, & yr.) 11/79
L. PRINCIPAL STATE CONTACT 1. NAME Robert Wichser, St Joe Fromal, State	cate Department of F Water Control Boar	Health (80 d (703-828	04-225-2835) 3-2595)	2. TELE	PHONE NUMBER
II.	PRELIMINARY ASSESSME	NT (complete ti	his section last)		
A. APPARENT SERIOUSNESS OF PROBL	EM 3. LOW 4 NONE	5. U	INKNOWN		
B. RECOMMENDATION					
1. NO ACTION NEEDED (no hazard) 3. SITE INSPECTION NEEDED a. TENTATIVELY SCHEDULED FO	OR:	a. TEN	HATE SITE INSPECTATIVELY SCHEDU	LED FOR	DED
b. WILL BE PERFORMED BY:		X 4. SITE II	NSPECTION NEEDE	D (low pri	ority)
					• .
C. PREPARER INFORMATION				· · · · · · · · · · · · · · · · · · ·	
1. NAME		2. TELEI	PHONE NUMBER	. 1	3. DATE (mo., day, & yr.)
(b) (4) , NUS FIT III	,		215-687-951	.0	April 9, 1984
	III. SITE IN	FORMATION			
A. SITE STATUS X 1. ACTIVE (Those industrial or municipal sites which are being used for waste treatment, storage, or disposal on a continuing basis, even if infrequently.)	2. INACTIVE (Those sites which no longer receive wastes.)	3. OTHER	at include such inci-	dents like site for wa	"midnight dumping" where ste disposal has occurred,)
B. IS GENERATOR ON SITE?		<u> </u>			
☐ 1. NO	2. YES (specify general	rator's four—digit	SIC Code) 28	19	<u>. </u>
C. AREA OF SITE (in acres)	D. IF APPARENT SERIOUSNI	ESS OF SITE IS I	HIGH, SPECIFY COO	PRDINATE	S
83 acres	1. LATITUDE (degminsec 38° 55' 53"N		2. LONGITUE	E (degr	
L. ARE THERE BUILDINGS ON THE SITE	<u> </u>				
1. NO X 2. YES (specity).	December 6-1	lities			

V. WASTE RELATED INFORMATION (continued)

3. LIST SUBSTANCES OF GREATEST CONCERN WHICH MAY BE ON THE SITE (place in descending order of hezard).

Inorganic chemicals including vanadium, heavy metals, sulfuric acid and acid salts.

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4. ADDITIONAL COMMENTS OR NARRATIVE DESCRIPTION OF SITUATION KNOWN OR REPORTED TO EXIST AT THE SITE.

		VI. HAZ	VI. HAZARD DESCRIPTION								
A. TYPE OF HAZARD	B. POTEN- TIAL HAZARD (mark 'X')	C. ALLEGED INCIDENT (mark 'X')	D. DATE OF INCIDENT (mo,,day,yt,)	E. REMARKS							
1. NO HAZARD											
2. HUMAN HEALTH				!							
3. NON-WORKER INJURY/EXPOSURE											
4. WORKER INJURY											
CONTAMINATION OF WATER SUPPLY		·									
6. CONTAMINATION OF FOOD CHAIN				42.							
7. CONTAMINATION OF GROUND WATER				6425E							
8. CONTAMINATION OF SURFACE WATER	x			via surface runoff							
9. DAMAGE TO FLORA/FAUNA			•.	sie							
10. FISH KILL			•								
11. CONTAMINATION				74. W							
12. NOTICEABLE ODORS				•							
13. CONTAMINATION OF SOIL	х			buried wastes							
14. PROPERTY DAMAGE											
15. FIRE OR EXPLOSION											
16. SPILLS/LEAKING CONTAINERS/ RUNOFF/STANDING LIQUIDS											
17. SEWER, STORM DRAIN PROBLEMS											
18. EROSION PROBLEMS											
19. INADEQUATE SECURITY											
20. INCOMPATIBLE WASTES											
1. MIDNIGHT DUMPING			·								
2. OTHER (specify):				J							
		,									

4. AIR PERMITS 5. LC 7. RCRA STORER 8. RC 10. OTHER (specify): B. IN COMPLIANCE? 1. YES 2. NC 4. WITH RESPECT TO (list reg.	PCC PLAN OCAL PERMIT OCAL PERMIT OCAL PERMIT OCAL PERMIT OCAL TREATER OCAT TREATER OCAL TREATER OCAT TREATER OCAT TREATER OCAT TREATER OCAT TREATER OCAT TREATER	3. STATE PERMIT (6. RCRA TRANSPO 9. RCRA DISPOSER 3. UNKNOWN	Specify): NPDES # VA0002399 RTER	
4. AIR PERMITS 5. LC 7. RCRA STORER 8. RC 10. OTHER (specify): B. IN COMPLIANCE? 1. YES 2. NC 4. WITH RESPECT TO (list reg.	OCAL PERMIT	6. RCRA TRANSPO 9. RCRA DISPOSER 3. UNKNOWN	RTER	
4. AIR PERMITS 5. LC 7. RCRA STORER 8. RC 10. OTHER (specify): B. IN COMPLIANCE? 1. YES 2. NC 4. WITH RESPECT TO (list reg.	OCAL PERMIT	6. RCRA TRANSPO 9. RCRA DISPOSER 3. UNKNOWN	RTER	
7. RCRA STORER 8. RC 10. OTHER (specify): B. IN COMPLIANCE? X 1. YES 2. NC 4. WITH RESPECT TO (list reg.	CRA TREATER	9. RCRA DISPOSER 3. UNKNOWN		
B. IN COMPLIANCE? X 1. YES 2. NO 4. WITH RESPECT TO (list reg.	O	3. UNKNOWN		
B. IN COMPLIANCE? X 1. YES 2. NO 4. WITH RESPECT TO (list reg.	ulation name & number		1	
B. IN COMPLIANCE? X 1. YES 2. NO 4. WITH RESPECT TO (list reg.	ulation name & number		DDES and difference	
4. WITH RESPECT TO (list reg	ulation name & number		DDES and difference	
	ulation name & number		DDES and difference	
		o: <u>N</u>	DDEC anacifications	
X A. NONE B. Y	VIII. F		PDES specifications	
X A. NONE B. Y		AST REGULATO	RY ACTIONS	
	YES (summarize below,			
• •				
			·	
	IX. INSPEC	TION ACTIVITY	(past or on-going)	
	*	*		
A. NONE , A. P. YI	ES (complete items 1,2	?,3, & 4 below)		
1. TYPE OF ACTIVITY	2 DATE OF PAST ACTION	3 PERFORMED BY:	4. DESCRIPTION	
	(mo., day, & yr.)	(EPA/State)		
suprise inspections	periodic	state	Water Control Board checks effluent for	
	portoute	- State	compliance by NPDES permit.	
sampling	9/82	EPA/state	Soil samples taken (see Appendix C, 1.1)	
·	Y DEM	EDIA: ACTIVITY		
,	A. KEM	EDIAL ACTIVITY	(past or on-going)	
X A. NONE B. Y	ES (complete items 1,	2, 3, & 4 below)		
	2. DATE OF	3. PERFORMED	· · · · · · · · · · · · · · · · · · ·	
1. TYPE OF ACTIVITY	(mo., day, & yr.)	BY: (EPA/State)	4. DESCRIPTION	
		1		
			。 着	

EPA Form T2070-2 (10-79)

information on the first page of this form.

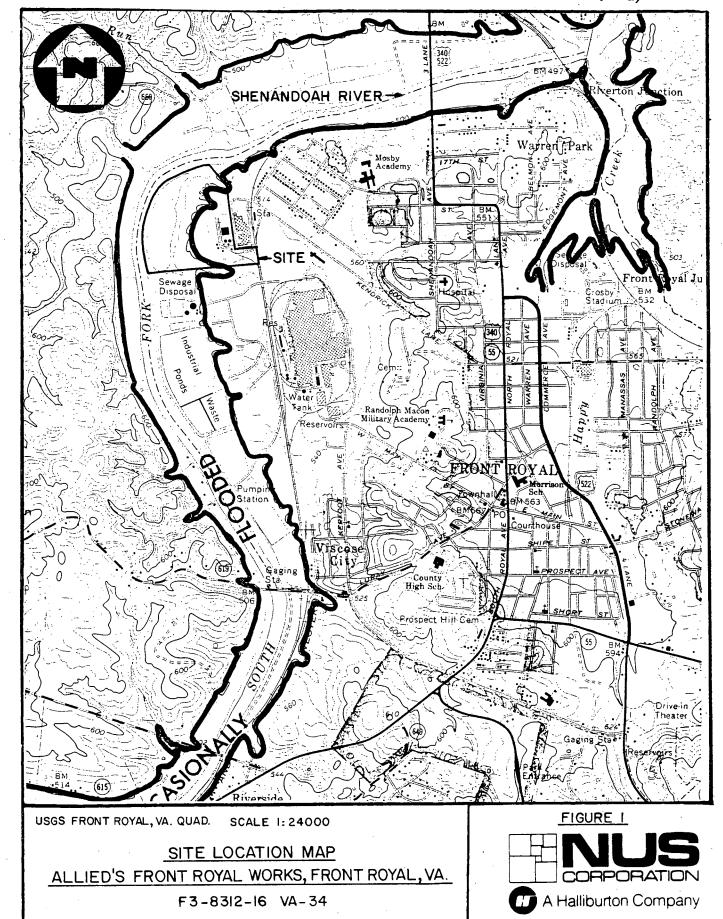
PAGE 4 OF 4

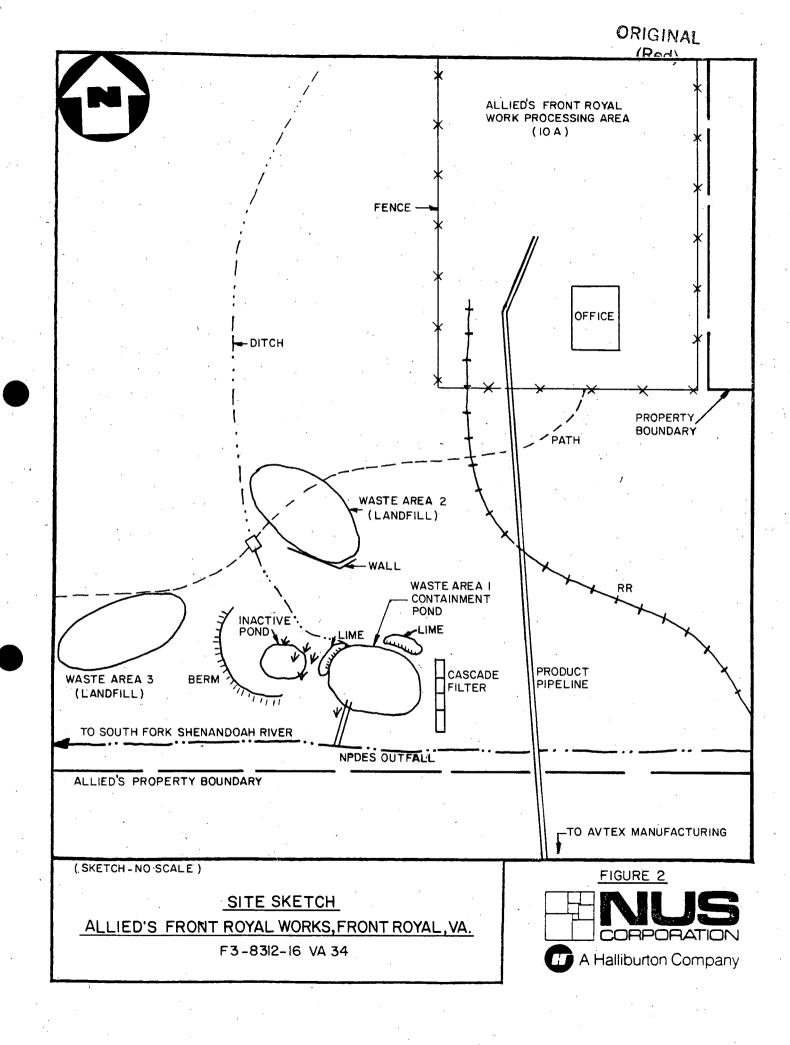
NOTE: Based on the information in Sections III through X, fill out the Preliminary Assessment (Section II)

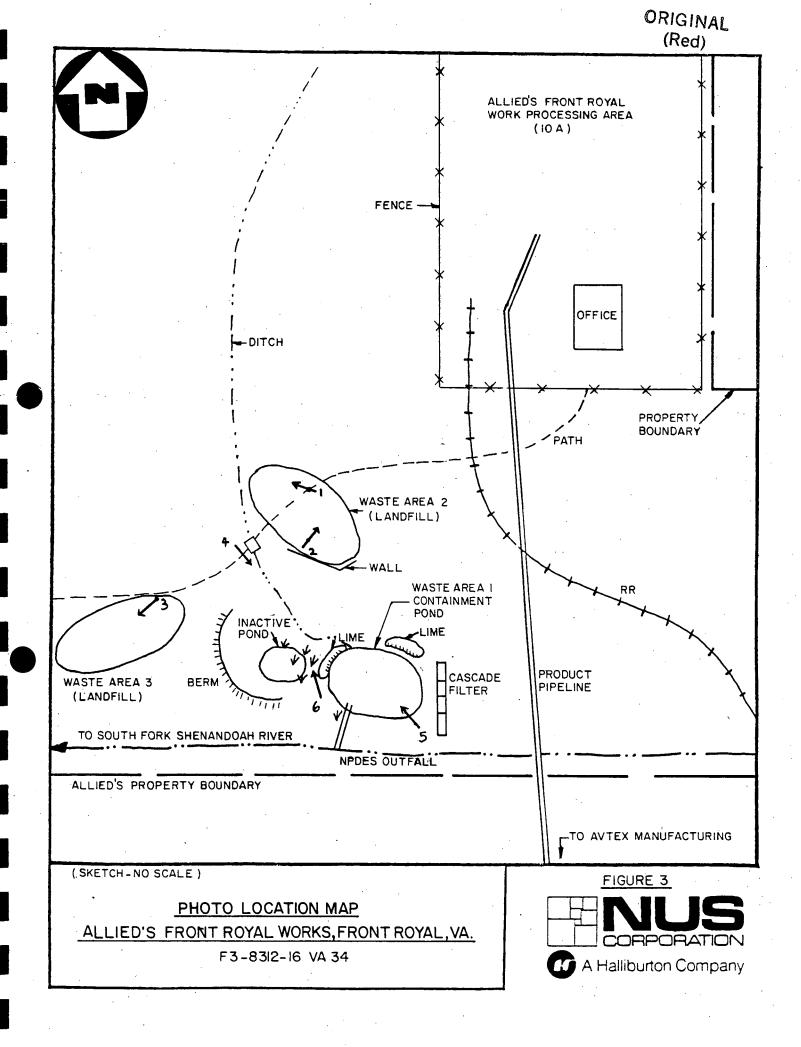
APPENDIX A

1. COST CENTER:					2. NO. :	
	REM/FIT ZONE CONTRACT			W2 0212 1/		
ACCOUNT NO.:	TECHNICAL DIRECTIVE DOCUMENT (TDD)				F3-8312-16	
2 22 22 22	4 507:144.75.05	Te === :=				
3. PRIORITY:	4. ESTIMATE OF TECHNICAL HOURS:	5. EPA SITE ID:	6. COMPLETION DA	TE:	7. REFERENCE INFO.:	
	60	VA-34				
☐ HIGH					YES NO	
A MEDIUM	4A. ESTIMATE OF SUBCONTRACT COST:	5A. EPA SITE NAME:			ATTACHED	
Low	SUBCUNTRACT CUST:	Allied Chem. Corp.		. [PICK UP	
		Front Royal, VA	4/01/84	1	LI HOK OF	
					,	
8 GENERAL TASK DESCR	IPTION: Conduct a Preli	minary Assessment.				
o. GENERAL TASK DESCR	ir HOW.					
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/		\partial a factor			· · · · · · · · · · · · · · · · · · ·	
9. SPECIFIC ELEMENTS:		· · · · · · · · · · · · · · · · · · ·		_	10. INTERIM DEADLINES:	
1.) Obtain from st	tate or local authorities	relevant information p	ertaining to		DEWRINES:	
hazardous substan	ces or materials.			-		
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	ef on and off site inspect		·	-		
	including proposed sam			_		
4.) contact Darius	Ostrauskas prior to PA.			_ 1		
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OTHER (SPECIFY):					<u></u> .	
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12. COMMENTS:						
13. AUTHORIZING RPO) (4)			14. D/	ATE; /	
					1/17/24	
	(SIGNATUR	IE)			7	
15. RECEIVED BY:	/ _			16. D	ATE:	
(b) (4)	ACCEPTED ACC	CEPTED WITH EXCEPTIONS	REJECTED		11	
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	(CONTRACTOR RPM	SIGNATURE)		. /		
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APPENDIX B







APPENDIX C - 1.1



U.S. ENVIRONMENTAL PROTECTION AGENCY REGION III

Western Regional Laboratory & Environmental Center 303 Methodist Bldg., 11th & Chapline Streets Wheeling, West Virginia 26003

December 5, 1983

Robert Ford, Plant Manager Daniel J. Sullivan, Supervisor-Environmental P. O. Box 883 Front Royal, Virginia 22630

Dear Mr. Ford (Sullivan):

It has been over a year since we visited your facility at Front Royal, Va. your cooperation and assistance in our effort to evaluate any current pollution problems from past disposal practices at your plant were greatly appreciated.

We have attached a copy of the laboratory results from the samples we collected and split with you.

I regret that we were not able to complete our report on the survey and want you to know that our file for the site is being transferred to our Regional Office, where a contractor is to be assigned to prepare a report.

I hope this laboratory data will be of use to you in your effort to monitor this environment at your plant.

Sincerely yours,

Gary V. Bryant

Chief, Wheeling Field Section

Attachement: Laboratory Results

Allied Sample Results

Sample Description

<u>Metals</u>	14 15	Superfund Waste Sites, Blank Allied Chemical Fort Royal Works, WFO# 8209164121, Background Sample
Extractable	11	Allied Chemical Fort Royal Works, WFO# 8209164120, Disposal Site
	15	Allied Chemical Fort Royal Works, WFO# 820916421, Background Sample
	20	Method Blank for Soil



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

ORIGINAL (Red)

REGION III CENTRAL REGIONAL LABORATORY 839 EESTGATE ROAD ANNAPOLIS, MARYLAND 21401

301-224-2740 FTS-922-3752

DATE

November 29, 1982

SUBJECT:

Metals Results of Samples Obtained From Wheeling Site Inspections (Stauffer Chemical, Banger Farm, Trench Farm, Allied Chemical)-

820922-08,09,10,11,12,15,17 (Superfund)

FROM

(b) (4)

Physical Science Technician

(b) (4) Chemist ERT BAS

TO

Daniel K. Donnelly Chief, Lab Section

THRU

o) (4)

Team Leader, Inorganic Analysis Unit

Samples 820922-08, 09, 10, 11, 12, 15, and 17 were analyzed by flame, flameless, and cold vapor atomic absorption spectroscopy after extraction following the extraction procedure detailed on pages 33127-33131 of the Monday, May 19, 1980 Federal Register (Vol. 45, No. 98).

Analytical results are presented in the attached table.

Additional quality control data is available upon request.

PFS:BAS:jr

cc: (b)

U.S. Enviro thal Protection Agency, Contr

Project Name: Wheeling Site Inspections (Superfund)

Sample Number:

820922-11

METALS			
Parameter	.*	Maximum Concentration	•
Arsenic	ug/L	5000	5.6±.27(100%)
Cadmium	ug/L	1000	16±3.9
Chromium.	.ug/L	5000	194±0(104%)
Lead	ug/L	5000	402±36(100%)
Mercury	ug/L	200	< 0.2 (83%)
Nickel	ug/L		201 (105%)
Selenium	ug/L	1000	< 4.0*(MSA)
Silver	ug/L	5000	< 20
Barium	ug/L	100,000	< 100

^{*}Analyzed in duplicate, both values below the specified detection limit. **MSA = Method of Standard Additions.

Project Name: Wheeling Site Inspections (Superfund)

Sample Number:

820922-15

METALS Parameter		Maximum Concentration	
Arsenic	ug/L	5000	< 2.0
Cadmium	ug/L	1000	< 10
Chromium	ug/L	5000	< 50
Lead	ug/L	5000	< 100
Mercury	ug/L	200	< 0.2
Nickel	ug/L		< 50
Selenium	ug/L	1000	< 2.0
Silver	ug/L	5000	< 20
Barium	ug/L	100,000	< 100

^{*}Analyzed in duplicate, both values below the specified detection limit. **MSA = Method of Standard Additions.



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION III
CENTRAL REGIONAL LABORATORY
839 BESTGATE ROAD
ANNAPOLIS, MARYLAND 21401

ORI(\$01\\\224\)2740 FTS-922\\3752 (Red)

DATE

November 23, 1982

SUBJECT:

Extractable Analyse by GC/MS - Wheeling Site Inspections (Waynesboro,

Stauffer Chemical, Banger Farm, Trench Farm, Allied Chemical)

Superfund - 820922-01 - 15; 17; 20

FROM

John Austin 19

Chemist

Joseph L. Slayton

Chemist

TO

Daniel K. Donnelly Chief, Lab Section

Samples were examined for the presence of organic compounds listed as "Base/Neutral" and "Acid" extractable priority pollutants using fused silica capillary column/gas chromatography/mass spectrometry. Concentrations of these compounds were determined using the relative response of authentic standards to the internal standard.

The samples were also examined for the presence of compounds in addition to those on the priority pollutant list. Tentative identification of these compounds was made on the comparison of sample spectra to the EPA/NIH Mass Spectral Library. Concentrations for these compounds were estimated based on the response of the internal standard.

Detection limits are 1 ppb for liquids and .33 ppm for soils, with the exception of sample 820922-06 base extract and sample 820922-11 soil extract which were diluted ten fold prior to analysis.

JA/JLS:ad

cc: P. J. Krantz

0A0

U.S. Environmental Protection Agency, Central Regional Laboratory

Project Name: Wheeling Site Inspections

Sample Number:

820922-11 mg/kg(wet wt)

BASE/NEUTRAL EXTRACTABLE PRIORITY POLLUTANT COMPOUNDS

Parameter	Cas <u>Number</u>
Benzo(a)Anthracene	56-55-3 Trace <3.3 (2.6)
Chrysene	218-01-9 4.6
Fluoranthene	206-44-0
Phenanthrene	85-01-8 7.6
Pyrene	129-00-0 9.4

U.S. Environmental Protection Agency, Central Regional Laboratory

Project Name: Wheeling Site Inspections

Sample Number:

820922-20

BASE/NEUTRAL EXTRACTABLE PRIORITY POLLUTANT COMPOUNDS

Parameter Cas Number

Di-n-Butylphthalate 84-74-2

.91

U.S. Environmental Protection Agency, Central Regional Laboratory

Project Name: Wheeling Site Inspections

Sample Number:

820922-11

ACID EXTRACTABLE PRIORITY POLLUTANT COMPOUNDS

Parameter

Cas Number

No Compounds Detected

Environmental Protection Agency, Central Regional Laboratory

Project Name: Wheeling Site Inspections

Sample Number:

820922-20

ACID EXTRACTABLE PRIORITY POLLUTANT COMPOUNDS

Parameter

Cas Number

No Compounds Detected

Environmental Protection Agency, Central Regional Laboratory

Project Name: Wheeling Site Inspections

Sample Number:

820922-15

BASE/NEUTRAL EXTRACTABLE PRIORITY POLLUTANT COMPOUNDS

Parameter

Cas Number

Di-n-Butylphthalate

84-74-2

Environmental Protection Agency, Central Regional Laboratory

Project Name: Wheeling Site Inspections

Sample Number:

820922-15

ACID EXTRACTABLE PRIORITY POLLUTANT COMPOUNDS

Parameter

Cas Number

No Compounds Detected

Project Name: Wheeling Site Inspection

OTHER COMPOUNDS

Sample Number: 820922-11

Estimated Conc. mg/kg (wet)

2008 Sulfur, Mol. (S8) 10000

Sample Number:

3050

Tentative Identification

Unknown With Base Peak 57 m/e

820922-15

Estimated Conc. mg/kg (wet)

.80

ORIGINAL (Red)

U.S. Environmental Protection Agency, Central Regional Laboratory

Project Name: Wheeling Site Inspection

OTHER COMPOUNDS

Sample Number: 820922-20

Estimated Conc.

ug/L

952 Unknown With Base Peak 57 m/e 7.6

ORIGINAL (Red)

(Red)

APPENDIX C - 1.2

- ≠ EDA	GENERAL INFORM	MATION STORY	FIVADOG3064003
CELA	the "General Instructions	" before starting !	GENERAL INSTRUCTIONS
PADDO30	4003		If a preprinted label has been provided, affilit in the designated space. Review the inform
CPA LD. NUMBER	AOCTANOPROD AND PRINT		etion carefully; if any of it is incorrect, cro- through it and enter the correct data in the
	1 / 1 288/2		appropriate fill-in erre below. Also, if any s
Vioni Ro	V V 15° 755930 / /		the preprinted data is absent fibe area to the left of the lebel spice lists the information
MAILING ADDRESS	ASE PLACE LABEL II	THIS SPACE	that should appearl, please provide it in the proper fill-in scenish below, if the label
Yentry!		CRIGINAL	Complete and correct, you field not comple Trems 1, III, V, and VI Texcept VI-B white
Front Ro		Red	must be groupleted regardiers). Complete trems if no tabel has been provided, Refer
LOCATION		1 1 1000	the instructions for detailed Item descri-
			which this data is collected.
POLLUTANT CHARACTERISTICS	A many analysis and the contract of the	A CONTRACTOR OF THE PARTY OF TH	
INSTRUCTIONS: Complete A through J to	determine whether you need to	o submit any permit applications are necessarily fellowing the ni	on forms to the EPA. If you answer "yes" to any persion. Mark "X" in the box in the third column
nuestions, you must submit this form and th	e supplemental form incom o	are and not mitmit any of th	ere forms. You may answer "no" if your activity.
if the supplemental form is attached. If you is excluded from permit requirements; see Sec	tion cot the histochone set of	so, Section D of the instructio	ns for definitions of bold—raced terms
SPECIFIC QUESTIONS	NARK X		QUESTIONS TES HO ATTAC
A is this facility a publicly owned treat		B. Does or will this facility	y feither existing or proposed) animal feeding operation or
which results in a discharge to waters to	of the U.S.?	equatic enimal product discharge to waters of the	ion facility which results in 8
(FORM 2A)	,, ,, ,,	D. to thus a proposed facili	ty lother than those discribed
Is this a facility which currently results to waters of the U.S. other than those	pescribeo in .	in A or B above) which	RM 2D)
A or B above? (FORM 2C)	u dispose of	F. Do you or will you init	ect at this facility industrial or the fowermost stratum con-
E. Does or will this facility treat, store, charactous wastes? (FORM 3)	X X	enining within one of	uarter mile of the well bore,
	\		drinking water/ (FOHM 4) 31 31 31 51 51 51 51 51 51 51 51 51 51 51 51 51
G. Do you or will you inject at this facility a water or other fluids which are brought t	Dine surrace 1 1 1	cial noncessas such as	mining of sulfur by the Frasch X g of minerals, in situ combus
s connection with conventional oil or na suction, inject fluids used for enhanced	16COVERY OF 1	sion of fossil fuel DC I	accivery of peothermal energy ()
oil or natural gas, or inject fluids for sto	34 36 29	(FORM 4)	osed stationary source which is
I. Is the facility a proposed stationary so	EG An tise over 1 1	NOT one of the 28 in	dustrial categories listed in the will potentially emit 250 tons
structions and which will potentially at	d under the	nor year of any air poll	utant regulated under the Clean to be located in an attainment
Clean Air Act and may affect or be I attainment area? (FORM 5)	DCS/RO su ent	aras? (FORM 5)	A DE DE L'EST LES L'EST LES LAS LAS LES LES LES LES LES LES LES LES LES LE
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FACILITY CONTACT	ear and a		
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B. COUNTY	AME		
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C. CITY OR	TOWN	D STATE E. ZIP C	ODE COUNTY COST.
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ATTACHMENT SUPPLEMENTAL INFORMATION FORM 2C, ITEM V D Section 311, Exclusion 2 ALLIED CHEMICAL CORPORATION, INC. (Red)
CHEMICALS COMPANY
P. O. Box 883
Front Royal, VA 22630

ORIGINAL

EPA I.D. No. VAD 003064003

- A. The Plant handles materials which have been or may in the future be classified as toxic or hazardous substances under the Federal Water Pollution Control Act. Materials used include sodium chloride, sodium carbonate, limestone, sulfur, vanadium pentoxide, caustic soda, fuel oil, and gasoline. While not detected, other than as noted in Items V.A-E, the potential exists for these materials to appear in our effluent as a result of events beyond our control.
- B. The Front Royal Plant of Allied Chemical Corporation is situated on land which has been utilized for industrial purposes for over 35 years. Our Outfall 001 also receives stormwater runoff and it is possible that trace concentrations of past products, supplies and raw materials could find their way into surface runoff and be detected by extremely sensitive analytical techniques, although the results of analyses included in this permit application do not suggest their presence.
- C. Section 311 Exclusion 2 Request

Pursuant to 40 CFR 117.12(a)(2), Allied Chemical Corporation reports the following information related to potential spills of materials covered under Section 311 of the Federal Water Pollution Control Act of 1977.

Spills of up to several thousand gallons of hazardous materials such as sulfuric acid or caustic could occur during normal operations or transfer due to malfunction or failure of equipment (such as tankcar valves, pumps, storage vessels, hosing, etc.) On detection, either visually or by routine pH monitoring, personnel would locate the source. The bulk of any such spills would then be contained either at the site of the incident or by diversion of waterflow to the containment pond to prevent further discharge via the outfall, and treated (neutralized, absorbed, etc.). However, it could become necessary for safety reasons to complete the clean-up operation by flushing the area with water. The topography of the plant is such that such contaminated water would be directed to the on-site treatment facility (pond) where neutralization would be completed to meet our NPDES permit limits before any water was discharged. Fuel oil or gasoline would be contained within the plant, first at the site of the spill and, if necessary, in the pond, and would be removed and disposed of off-site in approved facilities.

I. Executive Summary

The Front Royal Works of Allied Chemical Company manufactures sulfuric acid from elemental sulfur by the contact process. The Works discharges approximately 27 gpm of non-contact cooling water to an unnamed tributary to the South Fork of the Shenandoah River pursuant to NPDES Permit VA0002399. The pH of the discharge is continuously monitored with any effluent outside of the permitted pH range being diverted to a containment pond where it is neutralized before discharge.

As indicated by Federal EPA and confirmed by analysis at the Works, contact sulfuric acid plants in general and the Front Royal Works in particular are not sources of toxic pollutants. It is felt that any toxic effect that might be associated with the discharge from the Front Royal Works would be caused by low pH and that additional priority pollutant analyses or biomonitoring techniques would provide no more useful information than the continuous pH monitoring system already in place. It is proposed, therefore, that the Toxic Monitoring Program at the Front Royal Works consist of the continuous monitoring and recording of pH and the temperature control already specified in the existing NPDES permit.

II. Plant Production and Waste Treatment Facilities

The Front Royal Works of Allied Chemical Company is a contact sulfuric acid manufacturing facility composed of two identical production trains. The sole raw material, molten sulfur, is

sprayed into a burner system where it is combusted with air to create SO_2 . The hot SO_2 - laden gas stream is then cooled and passed through catalytic converters where the SO_2 reacts with air to produce SO_3 . The SO_3 is absorbed into sulfuric acid in a series of towers. Product grade sulfuric acid is removed from the recirculating absorption solution as a bleed stream. The majority of the product H_2SO_4 is shipped to a neighboring industrial facility.

The production process is continuous, 24 hours per day, 7 days per week. Start-ups and shut-downs are kept to a minimum, occurring only for periodic, scheduled and unscheduled maintenance.

The only process water discharged from this facility consists of a purge stream of approximately 27 gallons per minute from the cooling tower of a non-contact cooling water system. The stream flows through a cascade limestone filter for pH control before being discharged to an unnamed tributary to the South Fork of the Shenandoah River. This discharge is regulated according to NPDES Permit Number VA0002399 which was recently reissued by the Water Control Board.

The pH of the discharge is continuously monitored and a remote control valve diverts the effluent to a containment pond in the event that the pH is outside the permitted range. The contents of the containment pond are neutralized on a batch basis to be within the permitted pH range of 6-9 prior to discharge.

Low pH discharges are caused by occasional acid leaks into the non-contact cooling water system, minor spills in the processing area, and other sources of "fugitive" acid. These discharges are not related to start-ups or shut-downs of the manufacturing process but are infrequent, random occurrences generally treated by the acid neutralization and diversion system.

Contact sulfuric acid plants, particularly those using sulfur as the sole raw material, are not sources of toxic pollutants. This fact was recognized by Federal EPA during the development of BAT guidelines for the sulfuric acid manufacturing industry. All efforts to develop BPT, BAT, NSPS, and Pretreatment regulations for the production of sulfuric acid from elemental sulfur by the contact process were terminated because ".... the small quantities of toxic pollutants found during screening are far below accepted treatability levels." (See excerpt from Development Document in Attachment 1.) Furthermore, the development of BAT limits for sulfuric acid manufacture pursuant to the NRDC Consent Agreement was also discontinued under Paragraph 8(a)(iv) of the agreement because there was insufficient toxicity in the effluent to justify the development of national standards (45 FR, No. 144, July 24, 1980, pg. 49470; Attachment 2.)

This judgement was confirmed with regard to the Front Royal Works by the priority pollutant analysis performed in conjunction with the NPDES permit renewal application submitted to the Water Control Board in October, 1980. (See Attachment 3.) That analysis indicated that, with the exception of certain metals which were also found in the intake water, no priority pollutants were detected in the effluent from the Works.

It is apparent therefore, that any toxicity that might be associated with the discharge from this plant would have to be the result of a low pH caused by a spill or other unusual event. These occurrences are adequately monitored and controlled by the existing continuous pH monitor and diversion valve system.

The effluent limitations proposed for the discharge are based on BEJ due to the following reasons:

- The discharge from the facility is noncontact cooling water and of very high quality. The review of analytical data of both the intake and effluent at the facility indicates that the proposed parameters and limits are sufficient to monitor the discharge and to protect the integrity of State waters. They are believed reasonable for the flow and nature of the discharge characterized
- Proposed regulations in the Federal Register (under 40 CFR Part 415, Vol. 45, No. 144, and dated 24 July 1980) has indicated that the amount and toxicity of each pollutant observed in samples collected from plants under the Sulfuric Acid subcategory (Subpart U) does not justify developing national regulations. No effluent guidelines exist for the industry subcategory.

Temperature

DMR's for the past year indicates the maximum temperature of the discharge has reached 900F, the expired permits maximum limit, during three months of the past twelve. Stream monitoring indicates the maximum temperature reached in the unnamed tributary receiving the discharge this past year was 860F. The increase of the temperature limit to 33°C (91.4°F) is believed reasonable in light of the facility performance and since no adverse impact will be experienced by the ultimate receiving stream. The South Fork Shenandoah River (1500 ft. from

∕ pH

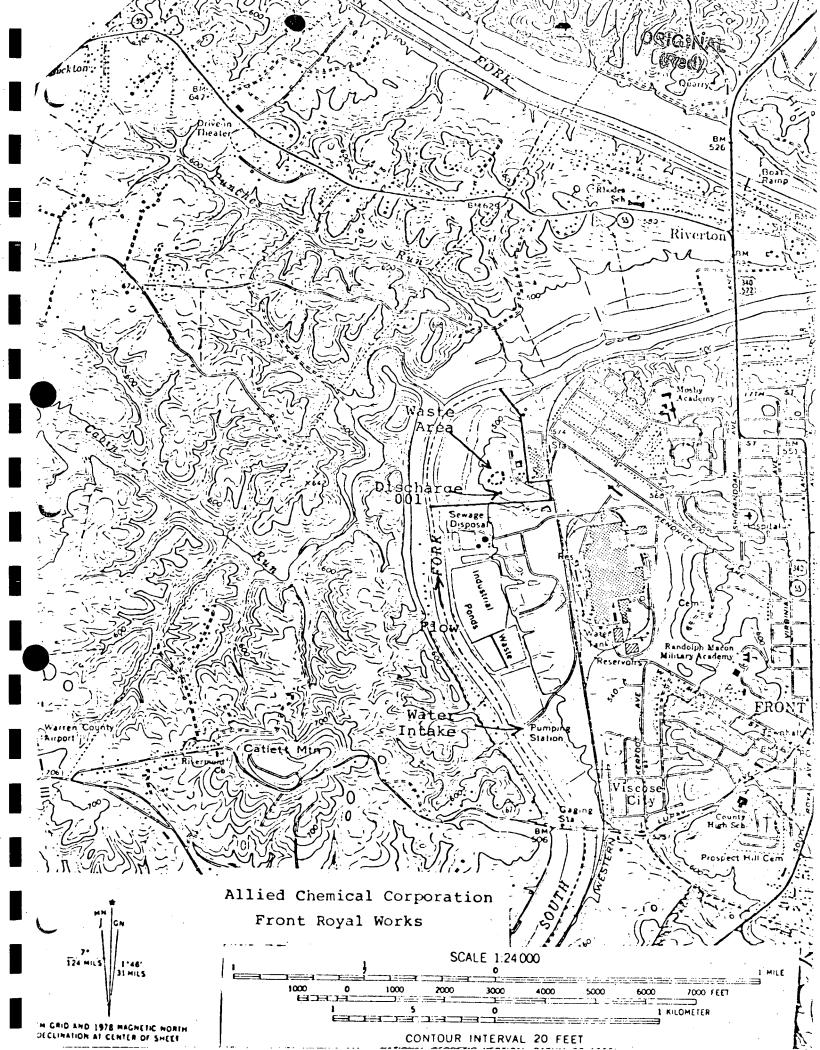
Rationale below has been taken from a company letter dated 8 March 1979. "The facility discharge normally averages in the 7.1 - 7.4 pH range, the monitor alarm system must be set practically at the lower limit of 6.5. As a result of this narrow gap between the normal operating range and the lower limit, even the slightest upset puts the facility in danger of a permit violation, due to the lack of adequate response time. The Company has been able to control this situation, but the expenditure of manpower is considerable.

In summary, the company request is based upon the following:

- "The reduced limit of 6.0 pH would significantly increase the time available to respond to problems with correspondingly reduced liklihood of excursions."
- 2. "The impact of the discharge, normally 15 25 gpm, is small on the receiving stream and virtually nonexistent on the ultimate receptor, which is the South
- 3. "Expenditures in terms of manpower could be reduced."

The staff concurs with the position taken by the Company and believes the limits 6.0 - 9.5 are reasonalle for the nature and flow of the discharge. Past stream monitoring in the unnamed tributary indicates the inclusion of the lower pH limits of 6.0 will not violate Water Quality Standards.

ALLIED CHEMICAL CORP. - FRONT ROYAL WORKS FRONT ROYAL , VIRGINIA ORIGINAL (Red) ABSORBING ACID \$ DRYING ACID COOLERS 355 RIVER WATER. 150 GPM COOLING TOWER WATER VAPOR 123 GPM. STORMWATER PURGE MAX: 100 GPM 27 GPM STORMWATER
MAX: 65 GPM EST (DIVERSION LINE) LIME STONE FILTER BEDS CONTAINMENT POND OLIDS (NEUTRALIZATION) CRIODICALLY DREDGED OUTFALL OOI 27 GPM + STORMWATER



CONTINUED FRE .. PAGE 3 OF FORM 2.C.

PART C - If you are a primary industry and this outfall contains process wastewater, refer to Table 20-2 in the instructions to determine which of the GC/MS fractions you must be for, Mark "X" in column 2-a for all such GC/MS fractions that apply to your inclustry and for ALL toxic metals, cyanicles, and total phenois. If you are not required to at column 2-a (secondary industries, non-process wastewater outfalls, and non-required GC/MS fractions), mark "X" in column 2-b for each pollutant you know as have use to believe is present, Mark "X" in column 2-c for each pollutant you believe to be absent. If you mark either columns 2-a or 2-b for any pollutant, you must provide the sults of at least one analysis for that pollutant. Note that there are seven pages to this part; please review each carefully. Complete one table (all seven pages) for each out is See Instructions for additional details and requirements.

POLLUTANT	2. 1	MARK	'X'				EFFLUENT				4. Ut	IITS		MIC Jopti
ANDCAS	4 74 07	b	C 000	& MAXIMUM D	AILY VALUE	b. MAXIMUM 3	7.867 VALUE	CLONG TERM	AYING. VALUE	d NO.0F	A. CONCEN-	b. MASS	A. LONG	TENN.
(If available)	# E .	504		(1) CONCENTRATION	(2) MATE	(I)	(1) MATE	CONCENTRATION	(+) MASS	ANAL.	HOITART	W. MA33	(I) CONTEN	(.) 4611
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3M, Beryllum, Total, 7440-41-7)	х			4. 005	<.002			•		1	11	11	<. 005	<.009
4M, Cadmium, Total (7440-43-9)	Х	-		<. 001	<. 0004					1	11 .	ti	<.001	<. 002
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12M. Theillum, Total (7440-28-0)	х			<. 005	∠.002					1	11	· o"	<.005	<.009
13M, Zinc, Total (7440-66-6)	x			.089	.032		•			1		RĪG	.007	.013
14M, Cyenide, Total (67-12-5)	х	-		∠.02	<. 007		•			1	"	NAL	<.02	८. 036
16M. Phenois,	X	-	-	< .005	∠.002					1	11	11	<.005	<.009

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BV. Chi bromor (124-48	methane :	х			11							1	11		"	• .	1
(75·00·		x			, 11							1	"		11		1
10V. 2-	-Chioro- inyl Ether 6-8)	x			11					• .		1	11		11 .		1
11V. C (67-68-	hioroform -3)	x			11							1			11		1
	oichioro- methene -4)	x			: 11							1	11		11		1
diffuor	Dichloro- romethene -81	x			11	_ 0						1	11		11		1
140.1	,1-Dichloro- (75-34 3)	x	•		11							1	11				1
16V. 1	,2-Dichloro- (107-00-2)	х			11							1		·	"		1
IGV. 1	1,1-Dichloro- no (76-35-4)	х			11				<u></u>			1	"		0"		1
Inone:	1,2 Dichloro- no (78-87-5)	X				·				<u> </u>		1	"	(ReJ)	<u>ਨੂੰ</u> -		1
18V. 1 nropy 1542-7	1,2-Dichloro- lane 75-6)	x			11							1	11		<u> </u>		
19V. (Ethylbanzan 41-41	x			"					-		1	!				_ 1
2011.1 0:000	Methyl Hris (74-83-8)	x			11							1	11		"	-	1
734	Mainyl	v			11							1-	11		•	1	1

										,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		The same of the same of		
NUMBER (h.	C 0 C.	S. MAXIMUM D		MAXIMUM 3		C.LONG TEJIM		ANAL.	CONCENT	D. MASS	101 500	K Y LLUK
III available)		ATI			(s) wass	CONCENTRATION	[1] WASS	[1] CONCENTRATION	(1) 4444	7363			7447100	
22V, Methylene Chloride (75-09-2)	x	LATIC	E COM	1 0	<.003					1	PPB	lbs.	<10 ²	<. 018
23V, 1,1,2,2-Tetra- chlornethene (79-34 G)	х			N.D						1	11		N.D	
JAV, Tetrachioro- ethylene (127-18-4)	x				•	÷				1	11		li .	
25V. Toluene (1(R) 08-3)	X			H e		•				1	11	:	"	
26V, 1,2-Trens- Dichlorosthylens (156-60-5)	х			***						1	. 11		11	
27V, 1,1,1-Tri- lioroethene 1-56-6)	X			11						1	11			
2UV. 1,1,2-Tri- entergetimne (70-00 5)	x			11					·	1	11		11	
29V, Trichlora- sthylene (79-01-6)	X			11						1	t1		11	•
30V. Trichlara- fluoremetiene (75-69-4)	X			- 11						1 7	11		11	
31V, Vinyi Chineida (75 01-4)	X.		1	11						1	11		11	
GCINS FRACTION	- AC	ID CO	MPOU	NDS 3				_		- 			_	
IA, Z-Clilorapheno (IIA GZ-III)	X			N.D						1	PPB		N.D	
7A 2,4 Dichloro- phanol (170 83-2)	X			, 3						1	į.		- ''	
3A, 2,4-Dimethyl- enol (105-67-9)	X			" ③	•					1	11 .		"	
4A. 4.6-Dinitro-O- Creeol (634-52-1)	x			" 4			-			1	ű		" (4)	
5A. 2,4-Dinitro- phenot (51-28-8)	x			④						1	li '		" 4	
6A. 2 Nitraphenal (88-75-5)	x			" (3)						1	11	1	<u> </u>	
7A, 4-Nitrophenol (100-02-7)	Х			,, 3		,				1	11	Rec	- I	
8A, P.Chioro-M. Cresol (89 50-7)	x	1		"· ③						1	. 11		Ž	
BA. Pentechiaro- phenai (87-86-8)	x			" 3						1	11 .	-	11	
19A. Phodis (100.98-2)	x			<u>"</u> 3						1	"		11	

															ŀ
til nyntahle)	فتطلم	1000	****	fusire discontinue	11	[+] (+1 ava	tel	(1) (100) (1) (101) (101) (101)	1147	AMAL.	A, CONCEN-	b. MA35	AYKILA!	C.V.A.V.C.	יא וו
GUME PRACTION	<u>- uń</u>	E/NCU	mi	COMPUNIO		tune i in marion		1041 - 111 -					7-47-0-	111 4441,	
(ii.) 52-9)	<u>x</u>			N.D.						1	PPB		N.D.		
711 Aceniphtylene (208/90 ft)	X			11		·			•	1	11		11		
JG. Anthrecene (120 12-7)	x			11	•		,			1	11		H		
49, Denaldine (92 87-5)	·x			••						1	11		n	-	
5D. Bonza (e) Anthrecone (56-55-3)	X			19						1	11	:	11		-
(50-32-8)	х			10						1	11		11		
78. 3,4-Renzo- fluorenthene (205-09-2)	х			11		•				1	11		11		
00. Nenzo (ghi) Parylana (191-24-2)	х			11						1	11				
98. Benza (k) Fluorenthene (207-08-9)	<u>X.</u>			11					•	1	11		11		
108. Bis (2: Chloro- ethoxy) Methane (111-91-1)	х		•	41						1	iı ·	,	11		
118. Bis (2-Chloro- ethyl) Ether (111-44-4)	х			10					•	: 1	. "	•	11		
12 B. Bis (2-Chloro- isonrepyl) Ether (39038-32-9)	<u>x</u>			. "						1	11		"		T :
138, 81s (2-Ethyl- hexyl) Phihaiata (117-81-7)	х			30	•					1	11	lbs.	308		. :
1	х			N.D.	:					1	11		N.D.		:
168. Butyl Benzyl Philipplete (85-68-7)	x			11	·			·		1	11		11		
168, 2-Chlore- neuhthalane (91-60-7)	X.			1						1	/ u		11		:
178, 4-Chiero- phenyi Phenyi Ether (7006-72-3)	х			11						1	. 11		11		2
188. Chrysone (2+8-01-9)	x			tt į	·		•			1	11 .	Ÿ	ORIGIN. =(Red)		
1911, Dihenza (a,h) Anthracena 153-70-31	х			11						1	.11		SIN.	. ,	
2011, 1,2-13ichlara- henrene (IIG GO-1)	<u>x</u>			11						1	- !!		1		
210. 1,3-Michiere. Immens (0.41-73-1)	X			11				·		1	11		11		- V 11 A
	-			K											,

CONTINUED 11,CA															
I. POLLUTANT		HIAN	' ji '			3. 1	FFLUENT (.! 4, 01	NITS'	3.1	KE toptiq	1:21)
ANDCAS	<u> </u>	15. 24.	•	A. MAXIMUM I	DAILY VALUE	B. MARIMUM 3	PORT VALUE	CLONG TEJIM	MYIIG. VALUE	I NO OF	4. CONCEN-	L MASS	אבוניה	S.YALUK	II NO
(if available)	44.			[+]	(1) wass	(+)	[+] wass		{/} wasa	YSES	HATION			{0} mass.	1, 451
GC/MIS FRACTION	- BA	SE/NE	JTRAI	COMPOUNDS	(continued)										
228. 1,4-Dichloro- benzene (106-46-7)	X			N.D.					-	1	PPB	11.22	N.D.		1
23U, 3,3 - Dichlore- benzieline (91 94-1)	x	•		**						1	10		11		1
740, Diethyl Pitthelete (84-66-2)	X.			11	•					1	e1		11		1
750, Dimethyl Philiplete (131-11-3)	x			***		1				1	11		10	٠.	1
260. DIN Butyl	x.			••						1	11		41		1
27.7. 2,4-Dinitro- toluene (121-14-2)				11					<u> </u>	1	11		11		11
70 tt. 2,6-Dinitro- tomain (606 20-2)		_		11					•	1	11		11		1
2911, DI-N Octyl	x			11						1 ,			11		1
[117 04 0] [1011, 1,2 Diphenyl- livitatine (m Are-	x	-		11						1	. "		11 .	·	. 1
henzene) (122-66-7 31B. Fluorenthene (206 44-0)				••						1			11		1
32A, Fluorene (IIG-73-7)	X			**						1	11		11		1
23B, Hess- chlorobentene {118-71-1}	x			11		·				1	11		11		
Carburadiene	Х			11						1	11				
358. Herechloro- cyclopentadiene (77-47-4)	X			**						1	11.				
360, Hexachlaro-	X			**						1	11		11		
378, Indena (1, 2, 3-ed) Pyrene (193-39-51	x.	4_1	1	11					`	1	11		1,41		_ _:
30 B. (sophorone (78 69-1)	x		·	11				·		1	**		(A)		_
398, Naphthelene (01 20 3)	x	1		••						1	11				
Athii Mitrobensen (90-(95-3)		-		61						1	11		11		_ :
Atta estillen-	-	-	-	11						1	11		"		. 1

ANIT CAS	79.98	h	f. 91.	S. MAXIMIN	DAILY VALUE		DATE	ICLONG YEUR	VDC VCIVE	,i	4. Ur	NITS	N1	AKC for
(If evellable).		1	ς. • • · ·	[1]		[/] ava	lel mane	OLONG TEHE		~~~~	. CONCEN-	b MASS	AYERAG	LYALAC
CMS FRACTION	– DA	SE/NE	UTRAL	COMPOUNDS	(continued)		177	[+]	lel wass	7565	TRATION		Itlea-con.	(1) 6.
38 N Nitro- ndiphenylamine 16-30-6)	x	:	۹,۴۰,	N 5			·		<u> </u>	1	PPB		N.D.	
48, Phononthrong 36-01-8)	х			. 11	•		- # 			1	",		и. В.	
88. Pyrene 129-00-01	х			11	•					1	11		,,	. ;
GB. 1.2.4 • Tri- hiorobensene 120.02-1)	Χ.			11						1	11		"	
C/MS FRACTION	-PES	TICID	E S							. *		<u> </u>		<u> </u>
P. Aldrin 109-00-2)		`	х											
(0-8+1C 19-84-6)			Х			•								
7. B B H C 119 85 7)			Х				·						. •	
. 7 8HC I HO 91			х						,	: •	·			
δ.mrc (9:06-8)			<u>x</u>		·		 							•
Chlordene 7-74-9)			x							·		-		<u> </u>
, 4,4'-DDT 0-29-3)			x	*****							·			
. 4,4'-DDE 1-65-9)			х								-		·	· · · · · · · · · · · · · · · · · · ·
. 4.4'-000 164-8)			x			•								·
Dieidrin 0-57-1)			Х				·							
P. Q-Endosulfen (6-29-7)			X										·	
. B.Endosultan 5:29:7)			, X		•									~~~~
Endosulfen fate 31-07-8)	-		X					`				© RIG (Re		
. Endrin -20 U)		;	x									22		
C. Endrin foliyda 21 93-41			X				· 			.				————
stont echlor						_	· · · · · · · · · · · · · · · · · · ·							***

ANDCAS	-					3. 6	FFLUENT	m			-			2 140. (36	nurra
NUMBER	1	List .		. MARIMUM	AILY VALUE	6. MAXIMUM 3	PAYVALU		AVUC VALUET	·	4. U/	NITS	5. 1	CICE Jupilio	Higit
(If available) GC/MS FRACTION					[1] mass	(1)	[+] = + + +	} fol	MANIS VALUE	W	TRATION	Q MA33	AVEU AG	LVALUE_	1
17P. Heptechlor	1 - 16	3 HIGH	67 (66	odiluhed)				CONCENTRATION		YSES		19 14 "pr 1 1	(I) CONCENT	- (1) 44.05	¥4.7
Ennalde (1024-57-3)			х		•				P	·		·			
18P. PCB-1242												•.			
(53469-21-9)			X	1	•••										
19P. PCB-1254 (11097-69-1)															
			X						İ	- 1					
20P. PC0-1221 (11104-28-2)			x											-	
			^	, i		.	}			Ì		•			
21P. PCB-1232 (11141-16-6)		,	x		•										
							•	, ']	į	į		}			ĺ
2271248 (12872-29-6)-			x											·	
23P. PC8-1260										-		:		•	!
(11094-82-6)	-	.	X		1					i					
74P. PC8-1018				-											
(12674-11-2)	-		X											· · · · · · · · · · · · · · · · · · ·	
25P. Toxophene 18001-35-21			J							:[. !		
			X		1			1	1	1					1
PA Form 3510-201	0-80)												·		i
							PAG	E V.				والمراجع المستحدات			<u> </u>

ge.11 1.:

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ÖRIGINAL (Red)

- N.D. = Compounds were non-detectable at the 10 ppb level.
- 1. Compounds were non-detectable at the 100 ppb level.
- 2. The same level of methylene chloride (<10 ppb) was detected in the blanks.
- 3. Compounds were non-detectable at the 25 ppb level.
- 4. Compounds were non-detectable at the 500 ppb level.
- 5. Quantities detected were also found at the same level in the blanks and this compound is known to come from the flexible tubing in the samplers.

O CA

POTENTIAL HAZARDOUS WASTE SITE IDENTIFICATION AND PRELIMINARY ASSESSMENT

RESION

SITE NUMBER (to be as-

This form is completed for each potential hazardous waste site to help set priorities for site inspection. The information submitted on this form is based on available records and may be updated on subsequent forms as a result of additional inquiries and on-site inspections.

GENERAL INSTRUCTIONS: Complete Sections I and III through X as completely as possible before Section II (Preliminary Assessment). File this form in the Regional Hazardous Waste Log File and submit a copy to: U.S. Environmental Protection Agency; Site Tracking System; Hazardous Waste Enforcement Task Force (EN-335); 401 M St., SW; Washington, DC 20460.

	ENTIFICATIO		2
I SITE NAME Front Royal Works	PO BO	x 883, K	endrick have
C. CITY Front Royal Works	D. STATE	22630	Waven Co.
1. NAME allied Chemical Corp.	,		2. TELEPHONE NUMBER
1. TYPE OF OWNERSHIP 1. FEDERAL 2. STATE 3. COUNTY 4 MUN	CIPAL S	. PRIVATE5	UNKNOWN (Red)
SITE DESCRIPTION			
HOW IDENTIFIED (1.e., citizen's complaints, OSHA citations, etc.) E.C.			K. DATE IDENTIFIED (mo., day, & yr.)
PRINCIPAL STATE CONTACT 1. NAME WALL Guleunz	- 4		2. TELEPHONE NUMBER FT. 936-1754
II. PRELIMINARY ASSESSM	ENT (complete	this section last)	
APPARENT SERIOUSNESS OF PROBLEM 1. HIGH 2. MEDIUM 3. LOW 4 NONE	E ≯ ₹.5.	UNKNOWN	
	,		
RECOMMENDATION			CATION NEEDED
	2. IMME	DIATE SITE INSPENTATIVELY SCHE	
RECOMMENDATION	2. IMME 8. TE	DIATE SITE INSPE	DULED FOR:
. RECOMMENDATION 1. NO ACTION NEEDED (no hezerd) 2. SITE INSPECTION NEEDED	2. IMME a. TE b. WIL	DIATE SITE INSPENTAT VELY SCHEE	DULED FOR:
. RECOMMENDATION 1. NO ACTION NEEDED (no hexard) 3. SITE INSPECTION NEEDED a. TENTATIVELY SCHEDULED FOR:	2. IMME a. TE b. WIL	DIATE SITE INSPENTAT VELY SCHEE	DULED FOR:
. RECOMMENDATION 1. NO ACTION NEEDED (no hexard) 3. SITE INSPECTION NEEDED a. TENTATIVELY SCHEDULED FOR:	2. IMME a. TE b. WIL	DIATE SITE INSPENTAT VELY SCHEE	DED (low priority)
RECOMMENDATION 1. NO ACTION NEEDED (no hexard) 3. SITE INSPECTION NEEDED 3. TENTATIVELY SCHEDULED FOR: 4. WILL BE PERFORMED BY: PREPARED (4) 1. NAME (1) (1) (1) (1) (1) (1) (1) (1	2. IMME a. TE b. WIL	DIATE SITE INSPENTATIVELY SCHESS. L BE PERFORMED INSPECTION NEE	DED (low priority)
RECOMMENDATION 1. NO ACTION NEEDED (no hexard) 3. SITE INSPECTION NEEDED 3. TENTATIVELY SCHEDULED FOR: b. WILL BE PERFORMED BY: PREPARED 11. NAME	2. IMME a. TE b. WILL 4. SITE 2. TEL 804 NFORMATION (Those sites	EDIATE SITE INSPENTATIVELY SCHEEN L BE PERFORMED INSPECTION NEED EPHONE NUMBER - 786 - 170 R (specify): that include such in	DED (low priority)
. RECOMMENDATION 1. NO ACTION NEEDED (no hexard) 2. SITE INSPECTION NEEDED 2. TENTATIVELY SCHEDULED FOR: b. WILL BE PERFORMED BY: 1. NAME 1. NAME 1. NAME 1. ACTIVE (Those industrial or punicipal sites which are being used or waste treatment, storage, or disposal wastes.) 1. ACTIVE (Those industrial or punicipal sites which no longer receive waste treatment, storage, or disposal wastes.)	2. IMME a. TE b. WILL 4. SITE 2. TEL 80 4 NFORMATION (Those sites no regular or	EDIATE SITE INSPENTATIVELY SCHEEN TATIVELY SCHEEN TATIVELY SCHEEN TO THE PERFORMED INSPECTION NEED TO THE PERFORMENT TO	DED (low priority) 3. DATE (mo., day, & y Jan 24, 198) (cidents like "midnight dumping" who

Ind	licate the major site	ac:	tivity(i	es)	and deta	ails	relating to each a	ctiv	ity by marking 'X' ir	n the	appro	priate boxes	•	
X	(Red)TRANSPORT	ER		×		B. :	STORER	×	C. TREATER		<u>;</u>	. · D	. DISPO	SER
	1. RAIL	_	<u>-</u>		1. PILE	_		-+	I. FILTRATION		<u>」</u>	1. LANDFIL	. L	7
	2. SHIP	_		 			MPOUNDMENT	1	2. INCINERATION		\bot	2. LANDFA	*/;	<u> </u>
[3. BARGE				3. DRUMS			-	. VOLUME REDUCTION		$-\downarrow$	3. OPEN DU		•
	4. TRUCK			L	4. TANK,	A E	OVE GROUND	زا	A. RECYCLING/RECO	VERY	- 1	4. SURFACE	EIMPO	UNDMËNT
	5. PIPELÎNE	_		\Box	S. TANK.	BE	LOW GROUND	-	5. CHEM./PHYS. TRE			5. MIDNIGH	T DUMP	PING
[6. OTHER (specify):	_		ĻĴ,	6. OTHER	₹ (8	pecify):		. BIOLOGICAL TREA			6. INCINER	ATION	
-				1				<u></u> :	7. WASTE OIL REPRO	CESSI	NG	7. UNDERG	ROUND	INJECTION
	•			1		,		\vdash	S. SOLVENT RECOVE	RY		B. OTHER (specify):
	•						·	<u></u>	9. OTHER (specify):]			*
				1	•			ļ	•		1			
_	SDECIEV SETTING	F	UTF -	<u></u>	(ITIE * * *		FEDER	L	· · · · · · · · · · · · · · · · · · ·					
٠.	SPECIFY DETAILS O	, S	E A(. 1 ()	AS Carri	. N								
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													٠.	
	, , , , , <u>,</u>						** = = = = = =							
Δ	WASTE TYPE						V. WASTE RELAT	ED	INFORMATION			*		· · · · · · · · · · · · · · · · · · ·
, ·	,, ere tres													
			LIQUID		3	. s	OLID: 4.	SLU	DGE5. G/	A S		,		
	WASTE CHARACTER								<u>.</u>					
_	_								DIOACTIVE 5 HI	GHLY	Y VOL	ATILE		
Þ	Ze TOXIC	7 1	REACT	VE	8	11	NERT9	FLA	MMABLE					
	_											**		
_=	10. OTHER (specify)					· —	· · · · · · · · · · · · · · · · · · ·							
	WASTE CATEGORIES. Are records of wastes		/ailable	ء ڊ	pecify ita	·m=	such as manifests	nver	ntories, etc. below					
				.· •										·
2	. Estimate the amour	nt(specify	y un	nit of mea	9 S L	ire) of waste by cat	ego	ry; mark 'X' to indica	ate w	hich	wastes are p	resent.	
	a. SLUDGE			OIL		Γ	c. SOLVENTS	T	d. CHEMICALS			LIDS		. OTHER
AM		۸ MC	TNUC		,	AA	MOUNT	A	MOUNT	AMO			AMOUN	ı T
		_				L		1						
ÚN	IT OF MEASURE. U	ואנ	TOFM	1E A	SURE	Ū	NIT OF MEASURE	V	NIT OF MEASURE	UNIT	OF	MEASURE	UNITC	FMEASURE
						L		\perp						
×·		x.	(1) OIL			×		·×	1) A CIDS	×) FLY	15H	.x.	ABORATORY
	PIGMENTS	1	WAS			Ĺ	SOLVENTS	10	1	1			\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	PHARMACEUT.
	(2) METALS	$ \bot $	(2) OTH	ER((specify):	ĺ .	(2) NON-HALOGNT	- ا	(2) PICKLING	12	1 A5B	ESTOS ·	/2: F	CSPITAL
	SLUDGES				İ	<u>_</u>	SOLVENTS	4	LIQUORS	 				
	(3) POTW		•		ŀ	L	3) OTHER(specify)	:	(3) CAUSTICS	. з	B MILE		(3) 5	SVITDACICAR
								\perp	1		MIN:	E TAILINGS	<u> </u>	- : : -
	(4) A LUMINUM								(4) PESTICIDES		FER	ROUS	(4) 4	ZUNICIPAL
	SLUDGE		:	•		1			1	1	5ML	TG. WASTES	<u> </u>	
	(5) OTHER(specify):		• •		.	1		1	(5) DYES/INKS	1	,, 200	-FERROUS TG. WASTES	(5)	OTHER (specify)
					·	1		L						
			•			ĺ		1	(6) CYANIDE		_	ER(specify):	F	
								\perp	1	0	rati	rlysts	}	
i					ì				(7) PHENOLS	1	Sal	rlysts	ļ	
					. i	1	•	1		1 '	میں		1	
					· i	l		1	(8) HALOGENS			1	ļ	
	. •	٠			. !		·	L		1		-		
					İ	1		ı	(9) PCB					
					İ	Ì		<u> </u>	<u> </u>	İ		.	1	
	1				İ	1	**	17	(10) METALS	1			•	
l	į į				İ			1	+	1				
	{				. 1	1			(11) OTHER (opocity)	1		į		4
	1	1			ļ				1	l			ł	
1	1	١		-	1			J		1			,	

V. WASTE RELATED INFORMATION (continued)

3. LIST SUBSTANCES OF GREATEST CONCERN WHICH MAY BE ON THE SITE (place in descending order of hezard).

catalysts unspecified salts

ORIGINAL (Red)

Se 11:3820

4. ADDITIONAL COMMENTS OR NARRATIVE DESCRIPTION OF SITUATION KNOWN OR REPORTED TO EXIST AT THE SITE.

				<u></u>						
	(mark 'X') (mark 'X')									
A. TYPE OF HAZARD	POTEN- TIAL HAZARD	ALLEGED	INCIDENT	E. REMARKS						
1. NO HAZARD										
2. HUMAN HEALTH										
3. INJURY/EXPOSURE										
4. WORKER INJURY										
5: CONTAMINATION OF WATER SUPPLY										
CONTAMINATION OF FOOD CHAIN		,								
7. CONTAMINATION OF GROUND WATER										
8. CONTAMINATION OF SURFACE WATER										
9. DAMAGE TO 9. FLORA/FAUNA										
10. FISH KILL										
11. CONTAMINATION OF AIR										
12. NOTICEABLE ODORS	•									
13. CONTAMINATION OF SOIL										
14. PROPERTY DAMAGE			-							
15. FIRE OR EXPLOSION										
16. SPILLS/LEAKING CONTAINERS/ RUNOFF/STANDING LIQUIDS										
17. SEWER, STORM DRAIN PROBLEMS										
18. EROSION PROBLEMS		÷								
19. INADEQUATE SECURITY										
20. INCOMPATIBLE WASTES										
21. MIDNIGHT DUMPING				·						
22. OTHER (specily): Whatever										

ORIGINAL APPLICABLE PER	MITS HELD BY THE	SITE.		•
	CPLAN V 3	STATE PERMIT(specil	SwcB UPDES Vacoo 239	· · · · · · · · · · · · · · · · · · ·
-	AL PERMIT 6	RCRA TRANSPORTER	SUICE DPAGE VACOD 239	, , ,
	A TREATER 9	RCRA DISPOSER	Swee Nieco	, ' d'
7. RCRA STORER B RCF				٠, ئې
10. OTHER (specify):				
IN COMPLIANCE?	1 7 3	. UNKNOWN		
] 1. YES V 2. NO	permit 13	•	· · · · · · · · · · · · · · · · · · ·	
4. WITH RESPECT TO (list regul	ation name & number)			
	VIII. P	AST REGULATORY A	CTIONS	
A. NONE B. YE	S (summarize below)		* .	
•				
•				
	IX. INSPEC	TION ACTIVITY (past	t or on-going)	
A NONE LYSHO . TZ B. YE	S (complete items 1,2	,3, & 4 below)		
LITYPE OF ACTIVITY	2 DATE OF PAST ACTION (mos, day, & yrs)	3 PERFORMED BY: (EPA/State)	4. DESCRIPTION	
	X. REM	EDIAL ACTIVITY (pas	st or on-going)	
	ES (complete items 1,	2 3 & 4 below)		
1. TYPE OF ACTIVITY	2. DATE OF PAST ACTION (mo., day, & yr.)	3. PERFORMED BY: (EPA/State)	4. DESCRIPTION	
	(2001, 40) 14 / 11/2			

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